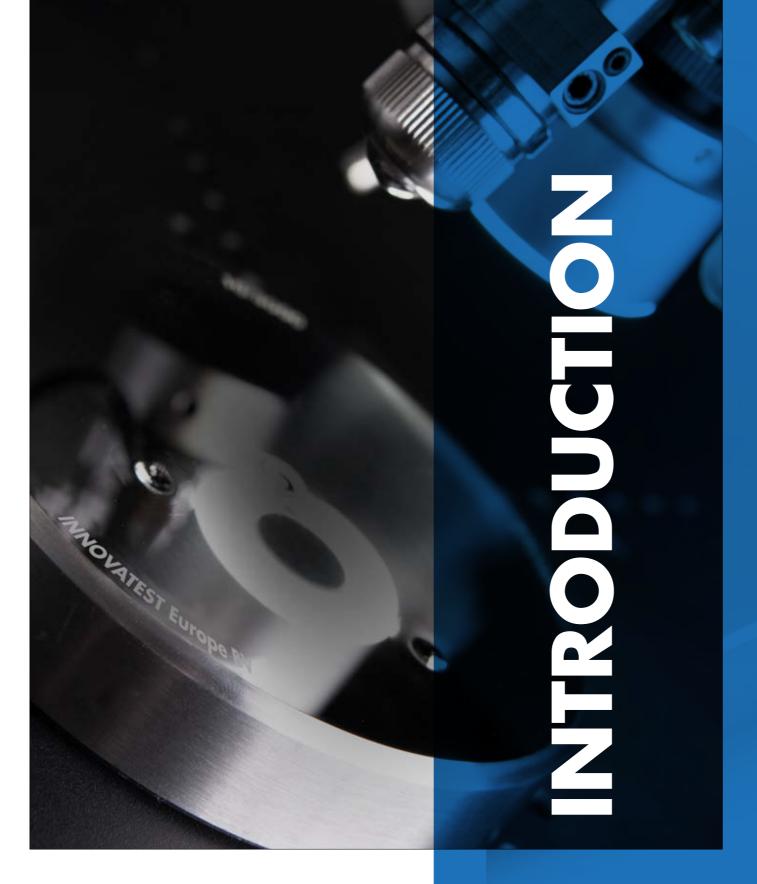
# HARDNESS REFERENCE BLOCKS & INDENTERS

ISO/IEC 17025 CERTIFIED REFERENCE TOOLS FOR HARDNESS TESTERS



**CATALOGUE 2024** 





#### © INNOVATEST Europe BV

Changes in products and/or product specifications can emerge due to new technologies and/or continuous development.

We reserve the right to change or modify specifications of products without prior notice.

We recommend you to contact our sales office for up-to-date information.

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UPI Laboraties Europe BV, ISO/IEC 17025 RvA accredited laboratory providing DIN EN ISO / ASTM dual certified test blocks and indenters.

The **RvA**, like **UKAS**, **Dakks**, **COFRAC**, **NVLAP**, **A2LA** are ILAC (International Laboratory Accreditation Cooperation) members. Certificates issued by INNOVATEST Europe for test blocks and indenters meet or exceed the relevant ISO/ASTM requirements for hardness testing and comply with the requirements for NADCAP accredited/certified organizations.

Hardness test blocks or hardness reference plates are comparison plates most commonly made of Steel or Aluminum but could also be made of Brass or custom materials. They are used for the day to to day Indirect Verification and Calibration of hardness testing machines and instruments. There are hardness test blocks for almost all hardness testing methods and scales.

Calibrating the display reading of a hardness tester against ISO/ASTM certified hardness test block values part of a normal quality assurance process. Adjusting your hardness tester according to the value engraved in a hardness test block, as long as the adjustments are minor, can be done after assurance that a correct and undamaged indenter/penetrator is installed and the tester operates normally. Indenters are available for almost all scales with viability of micro and macro diamond indenters and carbide or available in the different sizes by the different methods.

#### ISO & ASTM HARDNESS TEST BLOCKS and INDENTERS (RvA)

Hardness test blocks INNOVATEST Europe BV branded are manufactured according to standards ISO (International) and ASTM (American).

Such standards apply to the physical requirements as well to the method & the way the final value is found and confirmed." INNOVATEST Europe BV hardness test blocks and indenters are of excellent finish and have very low variation, excellent repeatability.

#### **RAW MATERIALS USED**

In order to manufacture good hardness test blocks, strict control over the quality of raw materials (Steel, Brass, Aluminum) is required. The entire block material needs to be homogenous, to assure low spread of readings and excellent repeatability. INNOVATEST Europe BV performs supplier audits to assure this.

#### **HEAT TREATMENT**

Distribution of the blocks in the hardening furnaces is of utmost importance, time, temperature and quench are all carefully controlled processes, to assure a top class product.

INNOVATEST Europe BV performs supplier audits to assure this.

#### **FINISHING**

The next step in the process to ensure high quality 'blanks" is the grinding, polishing and lapping of the block surfaces. Any concerns on the surface quality are eliminated due to thorough selection after inspection. INNOVATEST performs supplier audits to assure this.

#### **QUALITY CONTROL**

Before proceeding with the ultimate calibration and engraving of the block hardness, blocks are undergoing a full inspection to ensure that they meet the physical requirements of ISO and ASTM (thickness, flatness, parallelism, surface roughness, magnetism and uniformity).

# **©INNOVATEST**®

#### TRACEABILITY

INNOVATEST hardness calibration blocks and indenters are calibrated & DUAL-certified by UPI Laboratories Europe BV traceable to National/ International standards according to ISO 6506, ISO 6507, ISO 6508, ISO 4545, ASTM E18, ASTM E92 and ASTM E10.









25 MM BLOCK	60 MM BLOCK	65 MM BLOCK	90 MM BLOCK
9	9	9	9



#### UNRIVALED ACCURACY

INNOVATEST hardness comparison blocks are at the forefront of material testing, known for their unparalleled accuracy and reliability in hardness measurement. These precision-engineered blocks are indispensable for calibrating and verifying the accuracy of hardness testers across various scales, such as Rockwell, Vickers, and Brinell.

Crafted with meticulous attention to detail, each block undergoes rigorous inspection to ensure its hardness values are within strict tolerances. This commitment to quality guarantees consistency and reliability, making these blocks a trusted standard in laboratories and manufacturing facilities globally.

#### GLOBALLY CERTIFIED PRECISION

Compliance with international standards (ISO or ASTM) further enhances the value of INNOVATEST's blocks, ensuring their acceptance and reliability worldwide. This certification underscores their role in quality control, R&D, and production testing across diverse industries, from aerospace to automotive and metallurgy.

INNOVATEST's hardness comparison blocks not only exemplify precision but also the company's dedication to innovation and quality assurance in material science. As a benchmark for hardness testing, these blocks are essential for ensuring accurate, consistent, and internationally recognized measurements, solidifying INNOVATEST's position as a leader in the field.

# **ROCKWELL REFERENCE BLOCKS**

## ROCKWELL DIAMOND SCALES

INNOVATEST Rockwell cone hardness calibration blocks are calibrated & DUAL-certified by UPI Laboratories Europe BV traceable to National/International standards according to ISO 6508/3 & ASTM-E18 A4.





ROUND (dia. 60mm X 10mm thickness)  All mentioned hardness values are nominal, the actual calibrated values may vary.												
ITEM NO.					DI	ESCR	IPTI	ON				
HRC	20	25	30	35	40	45	50	55	60	63	65	67
HRA Soft	22	26	31	35	40	45	47	50	53	55	59	62
HRA Hard	60	63	65	68	70	73	76	78	81	83	84	85
HRD	40	44	48	51	55	59	63	67	71	75		
HR15N		71	74	76	79	82	85	88	90	92		
HR30N		46	50	55	59	64	68	72	77	81		
HR45N		25	31	37	43	49	55	60	66	72		
3	rdness can be ordered by custom request. d with NADCAP compliant grid.											

# **ROCKWELL REFERENCE BLOCKS**

## ROCKWELL CARBIDE BALL SCALES

INNOVATEST Rockwell ball hardness calibration blocks are calibrated & DUAL-certified by UPI Laboratories Europe BV traceable to National/International standards according to ISO 6508/3 & ASTM-E18 A4.





ROUND (dia. 60mm) All mentioned hardne					actua	al calil	orated	value	es ma	y vary	/.		
ITEM NO.							IPTIC			, ,			
HRB	10	20	30	40	50	60	65	70	75	80	85	90	95
HRE (alu)			75	81	87	93	100						
HRF (alu)			74	80	86	91	97						
HRG	40	65	87					33	41	49	58	66	74
HRH		94	98										
HRK		47	56	65	73	81	86	91	95	99			
HRL	102	121											
HRM	85	110											
HRP	62	102											
HRR	105			125									
HRS	111	116											
HRV	92	112											
HR15T			70	73	77	80	83	85	86	88	90	91	93
HR30T			36	43	49	56	63	66	69	73	76	80	83
HR45T				12	22	32	43	48	53	58	63	68	73
HR15W	84	95											
HR30W	52	83											
HR45W	29	75											
HR15X	84	94											
HR30X	69	90											
HR45X	54	85											
HR15Y	89	97											
HR30Y	74	94											
HR45Y	71	91											

Deviating scales or hardness can be ordered by custom request. Blocks can be supplied with NADCAP compliant grid.

# **VICKERS REFERENCE BLOCKS**

# MACRO VICKERS SCALES

INNOVATEST Macro Vickers hardness calibration blocks are calibrated & DUAL-certified by UPI Laboratories Europe BV traceable to National/International standards according to ISO 6507/3 & ASTM-E92 A4.





#### Standard high grade polishing

All mentione					-	the ac	tual ca	alibrate	ed valu	es may	vary.						
ITEM NO.								[	DESCI	RIPTIO	ON						
HV0.1	40	70	100	150	200	250	300	350	400	450	500*	550*	600*	650*	700*	750*	800*
HV0.2	40	70	100	150	200	250	300	350	400	450	500	550	600	650	700	750	800
HV0.3	40	70	100	150	200	250	300	350	400	450	500	550	600	650	700	750	800
HV0.5	40	70	100	150	200	250	300	350	400	450	500	550	600	650	700	750	800
HV1	40	70	100	150	200	250	300	350	400	450	500	550	600	650	700	750	800
HV2	40	70	100	150	200	250	300	350	400	450	500	550	600	650	700	750	800
HV3	40	70	100	150	200	250	300	350	400	450	500	550	600	650	700	750	800
HV5	40	70	100	150	200	250	300	350	400	450	500	550	600	650	700	750	800
HV10	40	70	100	150	200	250	300	350	400	450	500	550	600	650	700	750	800
HV20	40	70	100	150	200	250	300	350	400	450	500	550	600	650	700	750	800
HV30	40	70	100	150	200	250	300	350	400	450	500	550	600	650	700	750	800
HV50	40*	70	100	150	200	250	300	350	400	450	500	550	600	650	700	750	800
HV60	40*	70	100	150	200	250	300	350	400	450	500	550	600	650	700	750	800
HV100	40*	70 <sup>*</sup>	100	150	200	250	300	350	400	450	500	550	600	650	700	750	800
HV120	40*	70*	100*	150	200	250	300	350	400	450	500	550	600	650	700	750	800
HV150	40*	70*	100*	150	200	250	300	350	400	450	500	550	600	650	700	750	800
Deviating scal					•			iest.									

 $<sup>^{*}</sup>$  Hardness value is outside the scope of the ISO/ASTM standards due to indentations smaller then 0,020mm



# **VICKERS REFERENCE BLOCKS**

# MICRO VICKERS SCALES

INNOVATEST Micro Vickers hardness calibration blocks are calibrated & DUAL-certified by UPI Laboratories Europe BV traceable to National/International standards according to ISO 6507/3 & ASTM-E92 A4.





#### **Extreme mirror polishing**

ROUND (dia.						the act	tual cal	librate	d value	es may	vary.						
ITEM NO.								DE	SCRIP	TION							
HMV0.010	40	70*	100*	150*	200*	250*	300*	350*	400*	450*	500*	550*	600*	650*	700*	750*	800*
HMV0.015	40	70	100*	150*	200*	250*	300*	350*	400*	450*	500*	550*	600*	650*	700*	750*	800*
HMV0.02	40	70	100*	150*	200*	250*	300*	350*	400*	450*	500*	550*	600*	650*	700*	750*	800*
HMV0.025	40	70	100	150*	200*	250*	300*	350*	400*	450*	500*	550*	600*	650*	700*	750*	800*
HMV0.05	40	70	100	150	200	250*	300*	350*	400*	450*	500*	550*	600*	650*	700*	750*	800*
HV0.1	40	70	100	150	200	250	300	350	400	450	500*	550*	600*	650*	700*	750*	800*
HV0.2	40	70	100	150	200	250	300	350	400	450	500	550	600	650	700	750	800
HV0.3	40	70	100	150	200	250	300	350	400	450	500	550	600	650	700	750	800
HV0.5	40	70	100	150	200	250	300	350	400	450	500	550	600	650	700	750	800
HV1	40	70	100	150	200	250	300	350	400	450	500	550	600	650	700	750	800
HV2	40	70	100	150	200	250	300	350	400	450	500	550	600	650	700	750	800
Deviating scales	eviating scales or hardness can be ordered by custom request.																

 $<sup>^{</sup>st}$  Hardness value is outside the scope of the ISO/ASTM standards due to indentations smaller then 0,020mm.



## **KNOOP REFERENCE BLOCKS**

# KNOOP SCALES

INNOVATEST Knoop hardness calibration blocks are calibrated & DUAL-certified by UPI Laboratories Europe BV traceable to National/International standards according to ISO 4545/3 & ASTM-E92 A4.





#### ROUND (dia. 25mm X 6mm thickness)

All mentione	d narc	iness	values	are no	minai, t	ne acti	uai calik	orated v	/alues r	nay var	у.						
ITEM NO.									DESCR	IPTIO	N						
HK0.01	40	70	100	150	200	250	300	350					600*	650*	700°	750°	800*
HK0.015	40	70	100	150	200	250	300	350	400	450	500		600*	650*	700*	750*	800*
HK0.02	40	70	100	150	200	250	300	350	400	450	500	550	600	650	700	750*	800*
HK0.025	40	70	100	150	200	250	300	350	400	450	500	550	600	650	700	750	800
HK0.05	40	70	100	150	200	250	300	350	400	450	500	550	600	650	700	750	800
HK0.1	40*	70	100	150	200	250	300	350	400	450	500	550	600	650	700	750	800
HK0.2	40*	70*	100	150	200	250	300	350	400	450	500	550	600	650	700	750	800
HK0.3	40*	70*	100*	150	200	250	300	350	400	450			600	650	700	750	800
HK0.5	40*	70*	100*	150*	200	250	300	350	400				600	650	700	750	800
HK1	40*	70*	100*	150*	200*	250*	300*	350					600	650	700	750	800
HK2	40*	70*	100*	150*	200*	250 <sup>*</sup>	300*	350*	400*	450*	500*	550*	600*	650*	700*	750	800
Deviating scal	les or h	nardne	ess can	be orde	red by	custom	reques	t.									

 $<sup>^{*}</sup>$  Hardness value is outside the scope of the ISO/ASTM standards due to indentations smaller then 0,020mm

## **CONVENIENT PACKAGING**



# **BRINELL REFERENCE BLOCKS**

# BRINELL SCALES

INNOVATEST Brinell hardness calibration blocks are calibrated & DUAL-certified by UPI Laboratories Europe BV traceable to National/International standards according to ISO 6506/3 & ASTM-E10 A4.





#### ROUND (dia. 90mm X 16mm thickness)

All mentioned hardness values are nominal, the actual calibrated values may vary.

				,											
ITEM NO.							DES	CRIPT	ION						
HBW 10/3000		70*	100	150	170	200	250	300	350	400	450	500	550	600	650
HBW 10/1500		70	100	150	170	200	250	300	350*	400*	450*	500*	550*	600*	650*
HBW 10/1000		70	100	150	170	200	250*	300*	350*	400*	450 <sup>*</sup>	500*	550*	600*	650*
HBW 10/500	40	70	100	150*	170*	200*	250*	300*	350*	400*	450*	500*	550*	600*	650*
HBW 5/750		70*	100	150	170	200	250	300	350	400	450	500	550	600	650
HBW 5/250		70	100	150	170	200	250*	300*	350*	400*	450*	500*	550*	600*	650*
HBW 5/125	40	70	100	150*	170*	200*	250*	300*	350*	400*	450*	500*	550*	600*	650*
Deviating scales or	r hardne	ss can b	e ordere	d by cust	tom requ	iest.									

Blocks can be supplied with NADCAP compliant grid.

#### ROUND (dia. 60mm X 10mm thickness)

All membried han	uriess va	aiues are	HOIIIII	ai, tile at	luai Cai	Dialeu	values i	iiay vai	y.						
ITEM NO.		DESCRIPTION													
HBW 2.5/187.5	40*	70*	100	150	170	200	250	300	350	400	450	500	550	600	650
HBW 2.5/62.5	40	70	100	150	170	200	250*	300*	350*	400*	450*	500*	550*	600*	650*
HBW 2.5/31.25	40	70	100	150*	170*	200*	250*	300*	350*	400*	450*	500*	550*	600*	650*
HBW 1/30	40*	70*	100	150	170	200	250	300	350	400	450	500	550	600	650
HBW 1/10	40	70	100	150	170	200	250*	300*	350*	400*	450*	500*	550*	600*	650*
HBW 1/5	40	70	100	150*	170*	200*	250*	300*	350*	400*	450*	500*	550*	600*	650*

Deviating scales or hardness can be ordered by custom request. Blocks can be supplied with NADCAP compliant grid.

 $<sup>^{\</sup>ast}$  Hardness value is outside the scope of the ISO/ASTM standards

<sup>\*</sup> Hardness value is outside the scope of the ISO/ASTM standards



## **ROCKWELL INDENTERS**

#### ROCKWELL DIAMOND & BALL INDENTERS

INNOVATEST Rockwell Indenters are calibrated & DUAL-certified by UPI Laboraties Europe BV traceable to National/International standards according to ISO 6508/2 & ASTM-E18 A3.





# **VICKERS & KNOOP INDENTERS**

# MACRO & MICRO VICKERS INDENTERS

INNOVATEST (Micro) Vickers Indenters are calibrated & DUAL-certified by UPI Laboratories Europe traceable to National/International standards according to ISO 6507/2 & ASTM-E92 A3.

#### KNOOP INDENTERS

INNOVATEST Knoop Indenters are calibrated & DUAL-certified by UPI Laboratories Europe traceable to National/International standards according to ISO 4545/2 & ASTM-E92 A3.





ITEM NO.		DESCRIPTION
UPI/8010	Con la constitución de la consti	Vickers indenter ø6.35mm, acc. to ISO 6507/2 & ASTM-E92 A3
UPI/8105	8	Vickers indenter ø3mm, acc. to ISO 6507/2 & ASTM-E92 A3

ITEM NO.		DESCRIPTION
UPI/8205	8	Knoop indenter ø3mm, acc. to ISO 4545/2 & ASTM-E92 A3
UPI/8220	Carrie of the Ca	Knoop indenter ø6.35mm, acc. to ISO 4545/2 & ASTM-E92 A3
UPI/8221		Knoop indenter ø6.35mm, acc. to ISO 4545/2 & ASTM-E92 A3 Indenter is rotated 90°

 $\emptyset$  = shaft diameter for machine mounting.



# **BRINELLL INDENTERS**

# BRINELL BALL INDENTERS

INNOVATEST Brinell Indenters are calibrated & DUAL-certified by UPI Laboratories Europe BV traceable to National/International standards according to ISO 6506/2 & ASTM-E10 A3.





ITEM NO.		DESCRIPTION
UPI/7001	13	1mm Embedded carbide ball indenter ø3mm, acc. to ISO 6506/2 & ASTM-E10 A3
UPI/7006	6	2.5mm Embedded carbide ball indenter ø3mm, acc. to ISO 6506/2 & ASTM-E10 A3
UPI/7011	6	5mm Embedded carbide ball indenter ø3mm, acc. to ISO 6506/2 & ASTM-E10 A3
UPI/7000	0	1mm Carbide ball indenter ø6.35mm, acc. to ISO 6506/2 & ASTM-E10 A3
UPI/7005	6	2.5mm Carbide ball indenter ø6.35mm, acc. to ISO 6506/2 & ASTM-E10 A3
UPI/7010	60	5mm Carbide ball indenter ø6.35mm, acc. to ISO 6506/2 & ASTM-E10 A3
UPI/7015	807	10mm Carbide ball indenter ø6.35mm, acc. to ISO 6506/2 & ASTM-E10 A3
UPI/2005	0	1.0mm Carbide ball, for ø6.35mm indenters, acc. to ISO 6506/2 & ASTM-E10 A3
UPI/2010	0	2.5mm Carbide ball, for ø6.35mm indenters, acc. to ISO 6506/2 & ASTM-E10 A3
UPI/2015	0	5.0mm Carbide ball, for ø6.35mm indenters, acc. to ISO 6506/2 & ASTM-E10 A3
UPI/2020	0	10.0mm Carbide ball, for ø6.35mm indenters, acc. to ISO 6506/2 & ASTM-E10 A3

#### RE-CALIBRATION COST (Examination and calibration of used indenters)

ITEM NO.	DESCRIPTION
UPI/9090	Rockwell C indenter
UPI/9190	Vickers indenter
UPI/9092	Micro Vickers indenter



# **CALIBRATION SETS**

## INNOVATEST CALIBRATION SETS

INNOVATEST Calibration sets are DUAL-certified by UPI Laboraties Europe BV traceable to National/International standards according to ISO & ASTM.





#### ROCKWELL CALIBRATION SETS

All mentioned hardness values are nominal, the actual calibrated values may vary.

ITEM NO.	DESCRIPTION
SET-HRA	Set of 3 blocks 40HRA   65HRA   81HRA packed in foam box, dual certified, by ISO 17025 accredited lab.
SET-HRB	Set of 3 blocks 40HRB   70HRB   90HRB packed in foam box, dual certified, by ISO 17025 accredited lab.
SET-HRC	Set of 3 blocks 25HRC   45HRC   60HRC packed in foam box, dual certified, by ISO 17025 accredited lab.
Deviating scales or hardness can be ordered by custom request.  Blocks can be supplied with NADCAP compliant grid.	

#### MACRO VICKERS CALIBRATION SETS

All mentioned hardness values are nominal, the actual calibrated values may vary.

7 in mentioned hardness values are normally the detail canonated values may vary.		
ITEM NO.	DESCRIPTION	
SET-HV2	Set of 3 blocks 200HV   450HV   700HV packed in foam box, dual certified, by ISO 17025 accredited lab.	
SET-HV5	Set of 3 blocks 200HV   450HV   700HV packed in foam box, dual certified, by ISO 17025 accredited lab.	
SET-HV10	Set of 3 blocks 200HV   450HV   700HV packed in foam box, dual certified, by ISO 17025 accredited lab.	
SET-HV50	Set of 3 blocks 200HV   450HV   700HV packed in foam box, dual certified, by ISO 17025 accredited lab.	
Deviating scales or hardness can be ordered by custom request.		

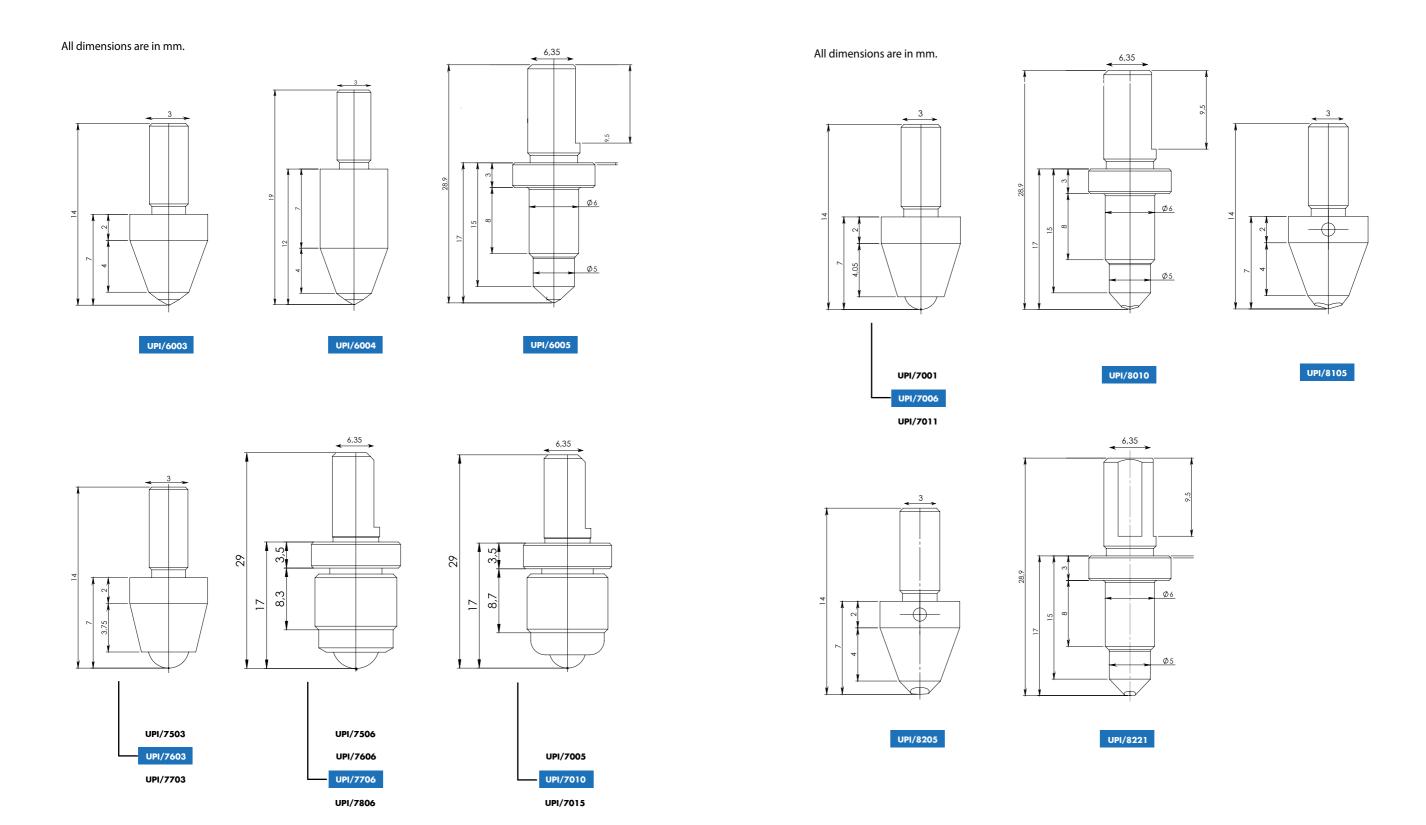
Blocks can be supplied with NADCAP compliant grid.

#### MICRO VICKERS CALIBRATION SETS

All mentioned hardness values are nominal, the actual calibrated values may vary.

ITEM NO.	DESCRIPTION	
SET-HMV0.1	Set of 3 blocks 200HV   450HV   700HV packed in foam box, dual certified, by ISO 17025 accredited lab.	
SET-HMV0.2	Set of 3 blocks 200HV   450HV   700HV packed in foam box, dual certified, by ISO 17025 accredited lab.	
SET-HMV0.3	Set of 3 blocks 200HV   450HV   700HV packed in foam box, dual certified, by ISO 17025 accredited lab.	
SET-HMV0.5	Set of 3 blocks 200HV   450HV   700HV packed in foam box, dual certified, by ISO 17025 accredited lab.	
SET-HMV1	Set of 3 blocks 200HV   450HV   700HV packed in foam box, dual certified, by ISO 17025 accredited lab.	
SET-HMV2	Set of 3 blocks 200HV   450HV   700HV packed in foam box, dual certified, by ISO 17025 accredited lab.	
Deviating scales or hardness can be ordered by custom request.  Blocks can be supplied with NADCAP compliant grid.		

# **TECHNICAL DRAWINGS**



SALES CONDITIONS NOTES

# **SALES CONDITIONS**

#### **PRICES**

Are in EURO, excluding VAT, EX WORKS Maastricht, Netherlands. Subject to changes without prior notice. Check our order confirmation for actual pricing. Our order confirmations are binding. Quotes for transportation or transportation charges on account or invoice are for administration purpose only, the delivery condition remains EX WORKS.

#### **ORDERS**

Confirmed orders can only be cancelled after our written consent.

#### **DELIVERY TIME**

All deliveries are from stock Maastricht. In those cases where a delivery time is indicated, these indications are for reference only and can change without prior notice. It is explicitly stated that INNOVATEST Europe BV accepts no liability nor penalties in case of late deliveries.

#### DELIVERY

Special instructions are only accepted if stated in writing on your order and are subject to the approval of INNOVATEST Europe BV and reconfirmed in writing. All shipments travel for the full risk of Buyer regardless of the party that has instructed the forwarder. INNOVATEST Europe BV is explicitly not liable for loss or damage of any goods.

#### ADDITIONAL CHARGES

The following charges apply for orders less than net: Euro 250,- costs Euro 25,-Euro 100,- costs Euro 30,-Euro 50,- costs Euro 35,-

#### SHIPMENTS

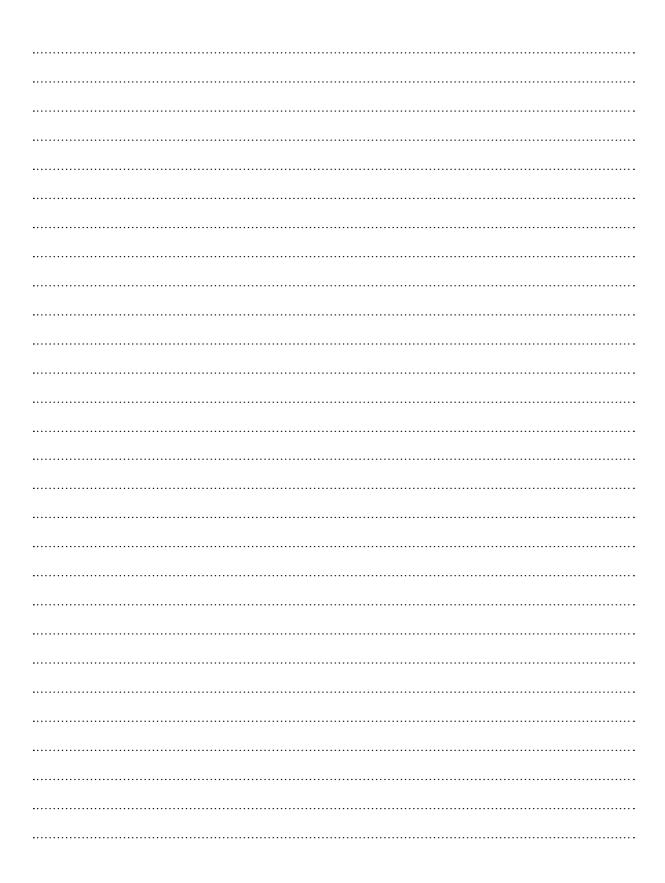
We reserve the right to send partial or combined shipments for each individual order.

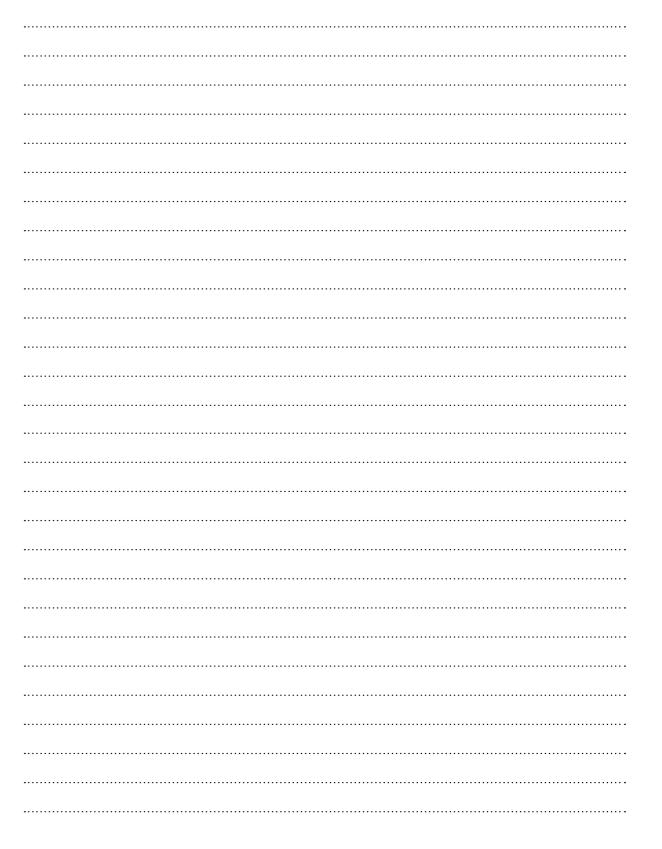
#### **PAYMENTS**

Unless otherwise agreed, payments to be made in advance.

A discount of 2% applies for advance payments. In case of an agreed open account, payments within 30 days of invoice date unless agreed otherwise in writing. Late payments are subjected to an interest rate 3% a month. Goods delivered remain the unconditional property of INNOVATEST Europe BV until they are fully paid for.

NOTES NOTES





#### **EUROPE**

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#### **INNOVATEST UK Ltd. Sales & Service**

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#### **NORTH-AMERICA**

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#### **ASIA**

#### INNOVATEST Shanghai Co,. Ltd. **Sales & Service**

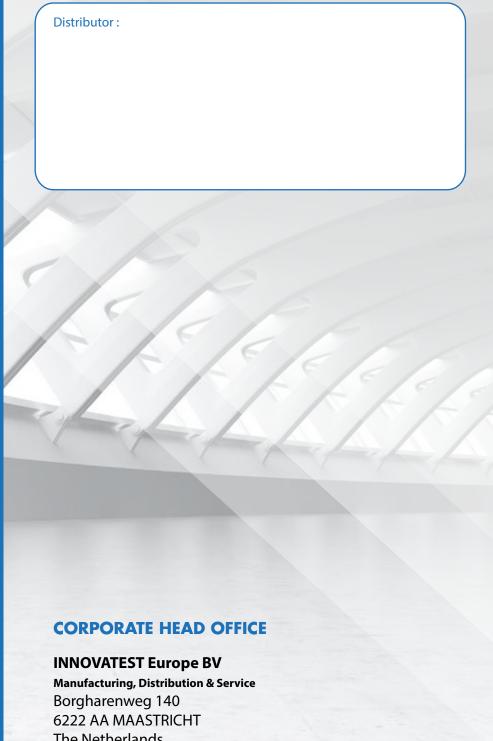
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